

SAFOL® 23E12 Ethoxylate

SECTION 1 IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

Trade name	SAFOL® 23E12 Ethoxylate	
Synonyms	Ethoxylated Alcohol	
Use	Industrial use, Surfactant, Paper Chemical	
Company	Sasol Chemicals (USA) LLC (an affiliate of Sasol Chemicals North America LLC)	
Address	12120 Wickchester Lane Houston TX 77079	
Telephone	CHEMTREC North America Transportation Emergency (24-hr)	(800) 424-9300
	CHEMTREC World Wide	(703) 527-3887
	Other Emergencies (24-hr)	(337) 494-5142
	MSDS and Product Information (8:00am-4:30pm CST)	(281) 588-3491
	Health and Safety Information (7:30am-4:00pm CST)	(281) 588-3492
E-mail address	SasolElectronicSDS@us.sasol.com	

SECTION 2 HAZARDS IDENTIFICATION

GHS Hazards

Serious eye damage	Category 1
Acute toxicity (Oral)	Category 4
Chronic aquatic toxicity	Category 3

LABEL ELEMENTS

Hazard symbols



Signal word Danger

Hazard statements H318 Causes serious eye damage.
H302 Harmful if swallowed.
H412 Harmful to aquatic life with long lasting effects.

Precautionary statements

Prevention P280 Wear eye protection/ face protection.
P264 Wash hands thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P273 Avoid release to the environment.

Response P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes.

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Remove contact lenses, if present and easy to do. Continue rinsing.
 P310 Immediately call a POISON CENTER or doctor/ physician.
 P301 + P312 IF SWALLOWED: Call a POISON CENTER or doctor/ physician if you feel unwell.
 P330 Rinse mouth.

Disposal P501 Dispose of contents/ container to an approved waste disposal plant.

Additional advice This product may contain residual levels of alcohols which, even under normal handling conditions, may smell and irritate the eyes, nose, and throats of some individuals.

SECTION 3 COMPOSITION/INFORMATION ON INGREDIENTS

<u>Components</u>	<u>CAS-No.</u>	<u>Weight percent</u>
Alcohols, C10-16, ethoxylated	68002-97-1	100

See Section 8 for Exposure Guidelines and Section 15 for Regulatory Classifications.

SECTION 4 FIRST AID MEASURES

- Eye contact** Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician.
- Skin contact** Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. When symptoms persist or in all cases of doubt seek medical advice. Wash contaminated clothing before re-use.
- Inhalation** Remove to fresh air. If breathing is irregular or stopped, administer artificial respiration. Call a physician immediately.
- Ingestion** If swallowed, call a poison control centre or doctor immediately. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person.

SECTION 5 FIREFIGHTING MEASURES

FLAMMABLE PROPERTIES

Fire/explosion NFPA Class IIIB combustible liquid.

Suitable extinguishing media Water spray, Foam, Dry chemical, Carbon dioxide (CO₂)

Protective equipment and precautions for firefighters Wear self contained breathing apparatus for fire fighting if necessary.

Further information Keep containers and surroundings cool with water spray. Do not use a solid water stream as it may scatter and spread fire. Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

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SECTION 6 ACCIDENTAL RELEASE MEASURES

Methods and materials for containment and cleaning up Evacuate personnel to safe areas. Remove all sources of ignition. Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). Do not flush into surface water or sanitary sewer system.

SECTION 7 HANDLING AND STORAGE

Safe handling advice Take precautionary measures against static discharges.

Storage/Transport pressure Ambient

Load/Unload temperature 45 °C
113 °F

Storage and handling materials Suitable: Carbon steel coated with baked phenolic. Any moisture may cause rusting of carbon steel. If product is moisture free, uncoated carbon steel tanks.

Further information on storage conditions When stored in the liquid form, ethoxylates should be padded with a dry inert gas, such as nitrogen, to prevent oxygen or air from entering the tank. Prolonged storage in the presence of air or oxygen may cause product degradation. Oxidation is not expected when stored under a nitrogen atmosphere. Inert gas blanket and breathing system needed to maintain color stability. Use dry inert gas having at least -40°C (-40°F) dew point.

SECTION 8 EXPOSURE CONTROLS/PERSONAL PROTECTION

ENGINEERING MEASURES

Ensure adequate ventilation, especially in confined areas. Trace amounts of ethylene oxide may be present in the product and could accumulate in vapor spaces of storage or transport vessels.

PERSONAL PROTECTIVE EQUIPMENT

Eyes Wear as appropriate: Goggles, Face-shield

Skin Full protective clothing, chemical boots, and chemical gloves. High standards of skin care and personal hygiene should be exercised at all times.

Inhalation Use respirator when performing operations involving potential exposure to vapour of the product. Use NIOSH approved respiratory protection.

EXPOSURE GUIDELINES

There are no exposure limits established for this product. Trace amounts of ethylene oxide may be present in this product., The ethylene oxide in this product is not expected to result in significant exposures or present a health hazard.

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SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Appearance	liquid/paste;
Colour	hazy to white
Form	viscous, liquid/paste
Odour	sweet pungent
Odour Threshold	no data available
Flash point	> 188 °C, 370 °F;
Flammability	Upper explosion limit: no data available Lower explosion limit: no data available
Boiling point/boiling range	not determined
Melting point/range	29 °C, 84 °F;
Auto-ignition temperature	estimated 360 °C, 680 °F;
Decomposition temperature	no data available
Flammability (solid, gas)	no data available
Vapour pressure	estimated < 1 mm Hg @ 20 °C, 68 °F;
Vapour density	estimated 25
Density	0.9375 g/cm ³ @ 40 °C,
Specific gravity	no data available
Water solubility	soluble
Viscosity	52 cSt @ 40 °C, 104 °F;
Viscosity, dynamic	48 mPa.s @ 40 °C, 104 °F;
pH	6 - 8
Evaporation rate	no data available
Partition coefficient: n-octanol/water	no data available
Volatile organic	< 0.3 % ASTM D2369-9;

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compounds (VOC)
content**SECTION 10 STABILITY AND REACTIVITY**

Reactivity Stable at normal ambient temperature and pressure.**Chemical stability** No decomposition if stored and applied as directed.**Conditions to avoid** Reacts slowly with air or oxygen. Storage under heated conditions in the presence of air or oxygen increases reaction rate. For example, after storing at 95°F/35°C for 30 days in the presence of air, there is measureable oxidation of the ethoxylate. Lower temperatures will allow for longer storage time and higher temperatures will shorten the storage time if stored under an air or oxygen atmosphere.**Hazardous decomposition products** When storing this product in air or oxygen, decomposition may occur, generating vapors which could be irritating. Ensure adequate ventilation, especially in confined areas. Oxidation is not expected when stored under a nitrogen atmosphere.**Materials to avoid** Can react with strong oxidizers, inorganic acids, and halogens.**Hazardous polymerisation** None.**SECTION 11 TOXICOLOGICAL INFORMATION**

Additional Remarks Information given is based on data obtained from similar substances.**Acute dermal toxicity** no data available**Acute inhalation toxicity** LC50 value expected to exceed the saturated vapor concentration in air.**Acute oral toxicity** LD50 rat: > 1,000 mg/kg**Skin corrosion/irritation** Primary irritation (rabbit): 24 hours; 4.4 (Max. score is 8.0.)**Eye damage/irritation** Primary irritation (rabbit): 50.8 (Max. score is 110.)**Respiratory or skin sensitization** no data available**Germ cell mutagenicity** **Genotoxicity in vitro:**
no data available**Genotoxicity in vivo:**
no data available**Assessment Mutagenicity:**
no data available

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Reproductive toxicity	Reproductive toxicity: no data available
	Assessment Reproductive toxicity: no data available
	Teratogenicity: no data available
	Assessment teratogenicity: no data available
STOT - single exposure	no data available
STOT - repeated exposure	no data available
Aspiration toxicity	no data available
Carcinogenicity	Assessment carcinogenicity: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

SECTION 12 ECOLOGICAL INFORMATION

Aquatic toxicity	Harmful to aquatic life with long lasting effects.
Toxicity to fish	no data available
Toxicity to aquatic invertebrates	EC50 (Daphnia magna (Water flea)) 48 hours: 3.7 mg/l Test substance: NOVEL® 1412-11 Ethoxylate
Toxicity to algae	no data available
Chronic toxicity to fish	EC10 (Pimephales promelas (fathead minnow)): 0.21 mg/l (literature value)
Chronic toxicity to aquatic invertebrates	EC10 (Daphnia magna (Water flea)): 0.36 mg/l; OECD Test Guideline 211 (literature value)
Biodegradation	Readily biodegradable. OECD Test Guideline 301B (28 d): 74 % Test substance: SAFOL® 23E9 Ethoxylate
Bioaccumulation	no data available
Mobility in soil	no data available

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Other adverse effects no data available

SECTION 13 DISPOSAL CONSIDERATIONS

Waste Code Any unused product or empty containers may be disposed of as non-hazardous in accordance with state and federal requirements. Re-evaluation of the product may be required by the user at the time of disposal, since the product uses, transformations, mixtures, contamination, and spillage may change the classification. If the resulting material is determined to be hazardous, please dispose in accordance with state and federal (40 CFR 262) hazardous waste regulations.

Disposal methods Dispose of only in accordance with local, state, and federal regulations.

Empty containers. Empty containers retain product residue (liquid and/or vapor) and can be dangerous. DO NOT PRESSURIZE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION; THEY MAY EXPLODE AND CAUSE INJURY OR DEATH. Empty drums should be completely drained, triple-rinsed, properly bunged and promptly returned to a drum reconditioner, or properly disposed.

SECTION 14 TRANSPORT INFORMATION

DOT Not regulated.

IATA Not regulated.

IMDG Not regulated.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Remarks no data available

SECTION 15 REGULATORY INFORMATION

U.S. FEDERAL REGULATIONS

OSHA Hazards (HCS 1994)

Eye irritant

TSCA Inventory Listing

Components

Alcohols, C10-16, ethoxylated

CAS-No.

68002-97-1

SARA 302 Status

Components

SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

CAS-No.

Weight percent

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SARA 311/312 Classification

"Immediate (acute) health hazard"

SARA 313 Chemical

Components

CAS-No.

Weight percent

SARA 313: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

US. EPA CERCLA Hazardous Substances (40 CFR 302)

Components

Reportable Quantity

Weight percent

none

INTERNATIONAL REGULATIONS

WHMIS Classification

Class D, Division 2, Subdivision B: Toxic material.

European Union

This surfactant complies with the biodegradability criteria as laid down in Regulation (EC) No.648/2004 on detergents. Data to support this assertion are held at the disposal of the competent authorities of the Member States and will be made available to them, at their direct request or at the request of a detergent manufacturer.

Classification according to Regulation (EU) 1272/2008.

Serious eye damage, Category 1
Acute toxicity (Oral), Category 4
Chronic aquatic toxicity, Category 3
Classified according to the CESIO recommendation.

Australia. Inventory of Chemical Substances (AICS)	Listed
Japan. Inventory of Existing and New Chemical Substances (ENCS)	Listed
Japan. Industrial Safety & Health Law (ISHL) Inventory	Listed
Canada. Domestic Substances List (DSL) Inventory	Listed
Canadian Non-Domestic Substance Listing (NDSL)	Not listed
European Inventory of Existing Commercial Chemical Substances (EINECS) Listing	Listed
Philippines. Inventory of Chemicals / Chemical Substances (PICCS)	Listed
Korea. Existing Chemicals Inventory (KECI)	Listed
China. Inventory of Existing Chemical Substances (IECSC)	Listed
Mexico. National Inventory of Chemical Substances (INSQ)	Not listed
New Zealand. Inventory of Chemicals (NZIoC)	Listed

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Switzerland. Inventory of Notified New Substances (CHINV) Listed

Taiwan. National Existing Chemical Inventory (NECI) Listed

Please note: The names and CAS numbers which are used for this product in the stated inventories may deviate from the information which is listed in Section 3.

STATE REGULATIONS

California Prop. 65

Components
Ethylene Oxide

CAS-No.
75-21-8

Sasol Chemicals (USA) LLC's ethoxylates may contain detectable quantities of ethylene oxide which is a chemical on the California Proposition 65 list. The level is typically below 1.0 ppm, although it may vary. The manufacturing process is controlled to reduce the residual ethylene oxide content.

SECTION 16 OTHER INFORMATION

HAZARD RATINGS

	<u>Health</u>	<u>Flammability</u>	<u>Physical Hazard/ Instability</u>
HMIS®	3	1	0
NFPA	3	1	0

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